

Date: Friday, 6/2/2006 12:29:30 PM  
User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3475-1
Job Number : 27329	
Estimate Number : 10804	
P.O. Number : NIA	Part Number : Z_CUSTOM
This Issue : 6/2/2006 S.O. No. : NIA	Drawing Number : REWORK
Prsht Rev. : NC	Project Number : NIA
First Issue : NIA Type : NIA	Drawing Revision : NIA
Previous Run : 00015	Material : NIA
Written By : <u>SEE ABOVE DATE &amp; USER</u>	Due Date : 6/9/2006
Checked & Approved By : _____	Qty: <u>3</u> Um: Each
Comment : _____	

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
REMOVE THE FOLLOWING PARTS FROM STOCK AND REWORK  
PER DRWG D3475 REV.B  
D3475-1 B Bale OPEN HOLES AT .250

SB 06/06/05

(3)

2.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

060606 (3)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
RESTOCK PARTS USING ORIGINAL B/N

ST444

06/06/06 (3)

4.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
INSPECT LEVEL 21

NOTE: ADD A COPY OF THIS W/O TO EACH P/N ABOVE

06/06/07 (3)

Job Completion

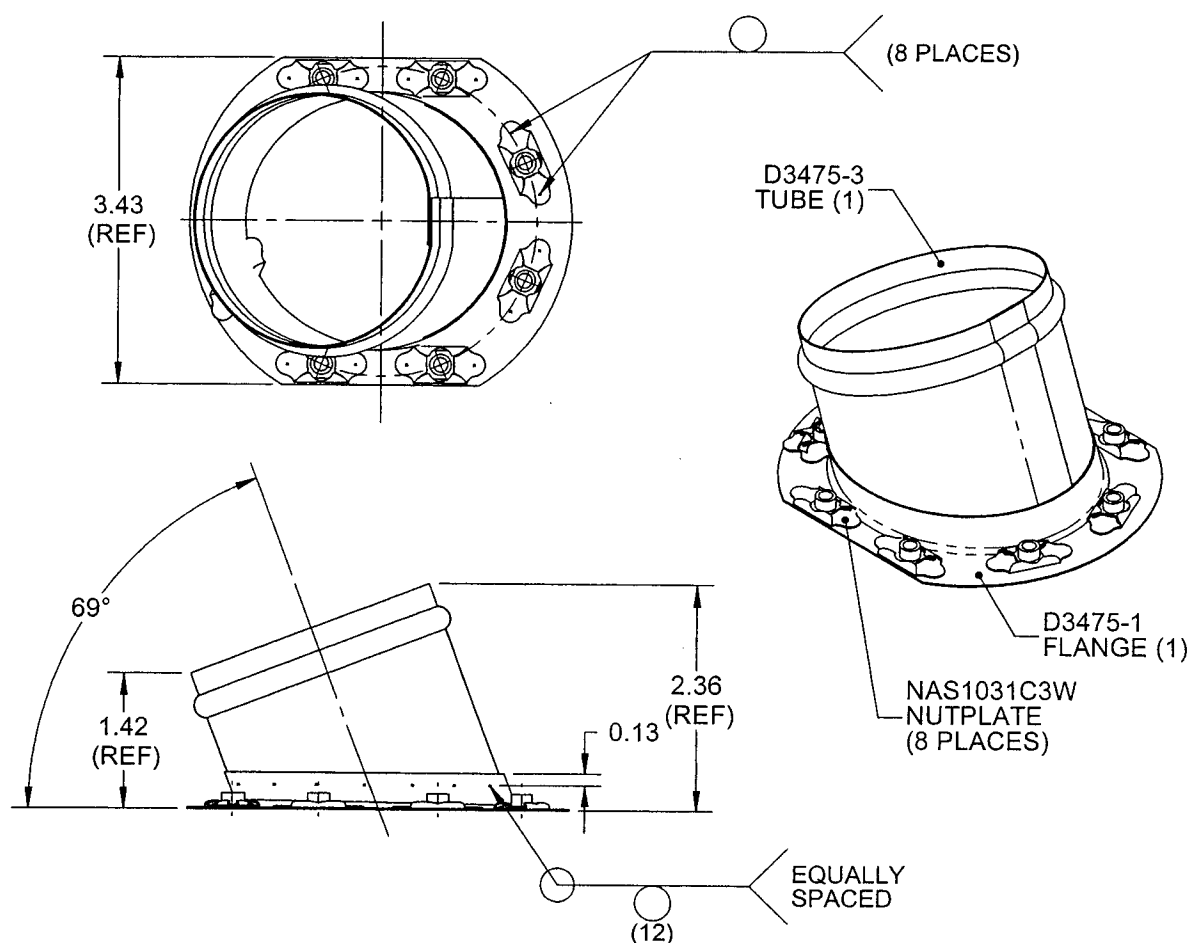


060607



DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3475	REV. B SHEET 1 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:2
A	06.01.24	NEW ISSUE	
B	06.05.16	REDESIGN D3475-1F/-5/-7S/-7; ADD D3475-9	

RELEASED  
06-05-16



### D3475-041 DUMP OUTLET

#### NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) IDENTIFY WITH DART P/N D3475-041 USING FINE POINT PERMANENT INK MARKER
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
X	D3475-041	DUMP OUTLET
1	D3475-1	FLANGE
1	D3475-3	TUBE
8	NAS1031C3W	NUTPLATE

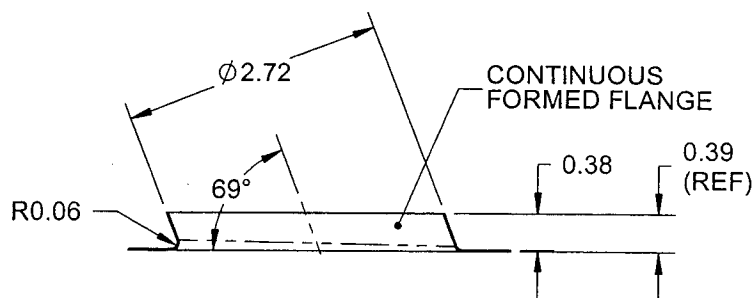
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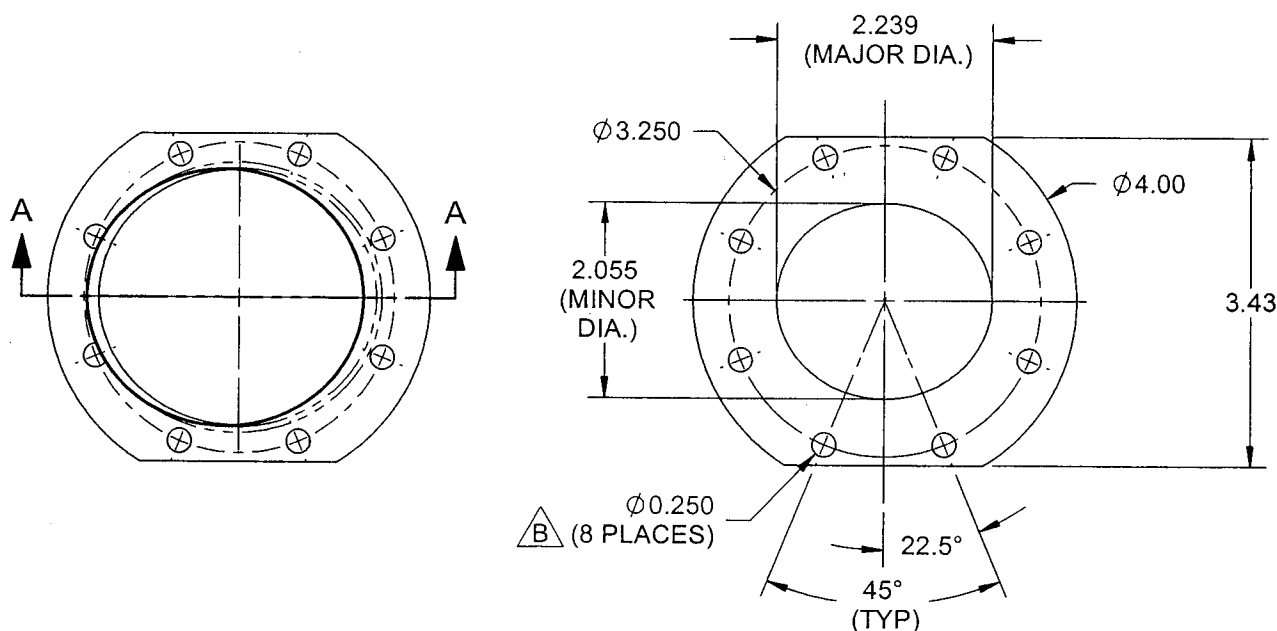


DESIGN #3	DRAWN BY #3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #4	APPROVED #4	DRAWING NO. D3475	REV. B SHEET 2 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:2

RELEASED  
06.05.16



**SECTION A-A**



**D3475-1 OUTLET  
ADAPTER PLATE**

**D3475-1F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

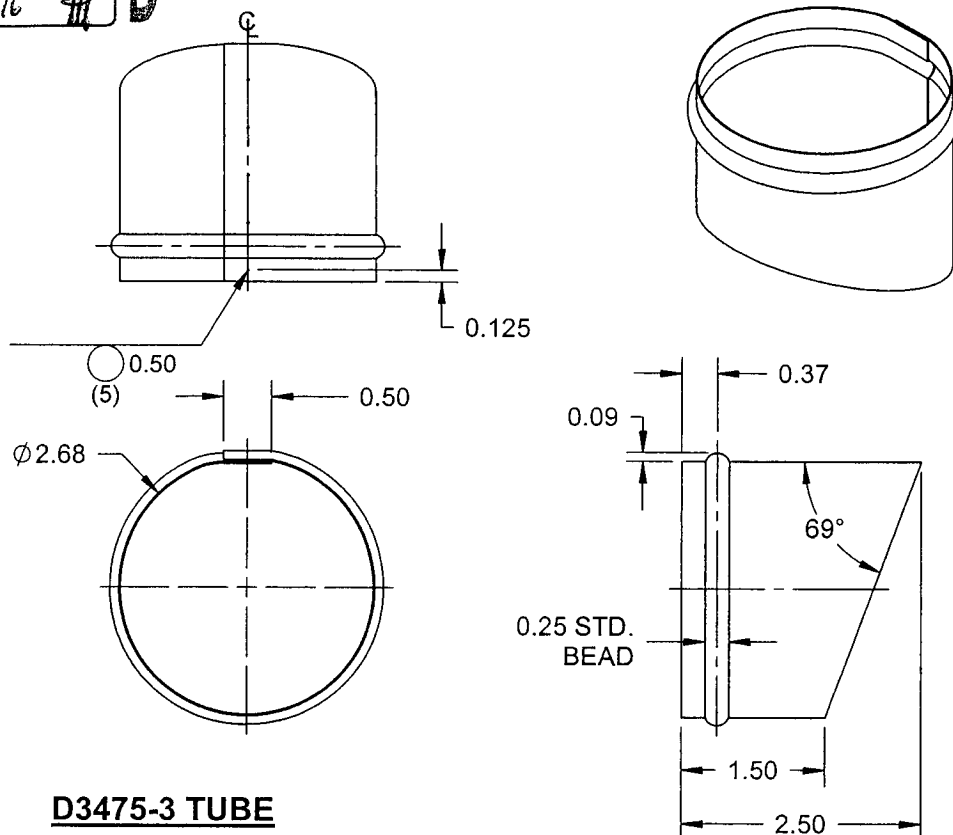
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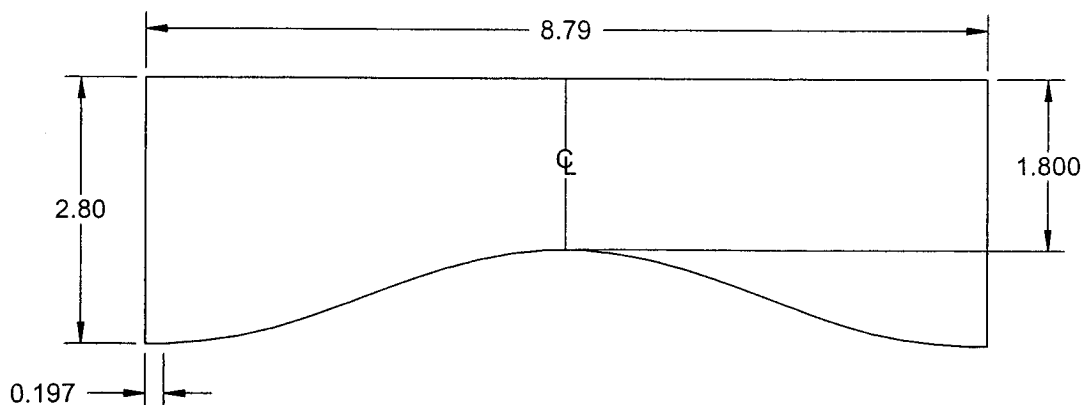


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CHECKED #	APPROVED #	DRAWING NO. D3475	REV. B SHEET 3 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:2

RELEASED  
06.05.16 #



**D3475-3 TUBE**



**D3475-3F TUBE FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) FLAT PATTERN IS SYMMETRICAL ABOUT CENTERLINE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

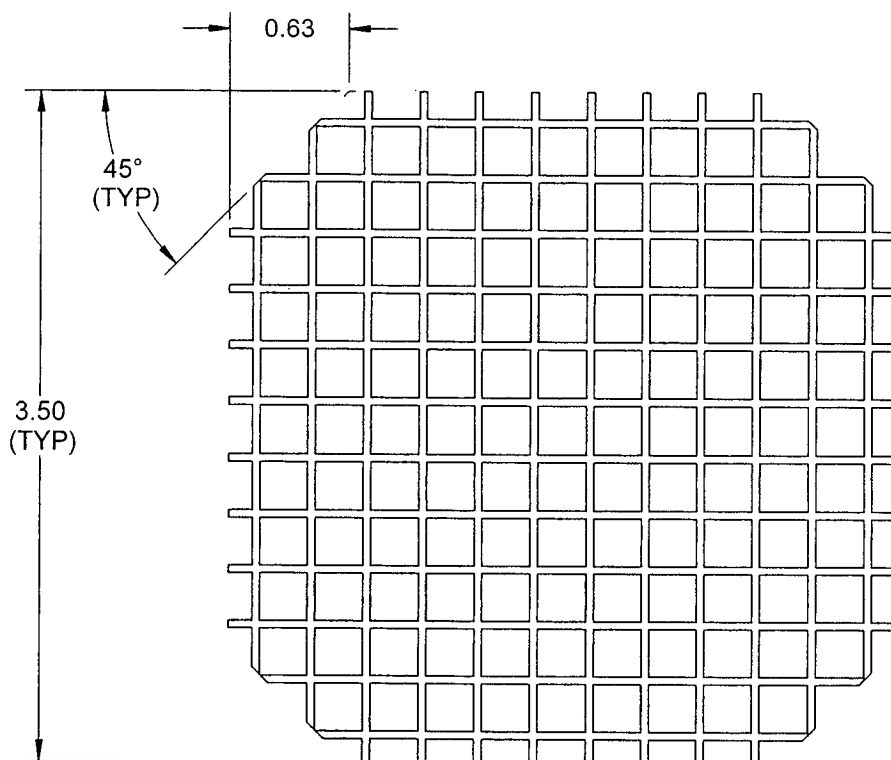
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. <b>D3475</b>	REV. B SHEET 4 OF 7
DATE <b>06.05.16</b>		TITLE <b>DUMP OUTLET</b>	SCALE 1:1

**RELEASED**  
06-05-16 [Signature]



### **D3475-5 SCREEN**

#### **NOTES:**

- 1) MATERIAL: #4 MESH SCREEN, 0.203" OPENING,  $\phi$ 0.047" WIRE  
(REF. DART SPEC. M304MS4.203-.047)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

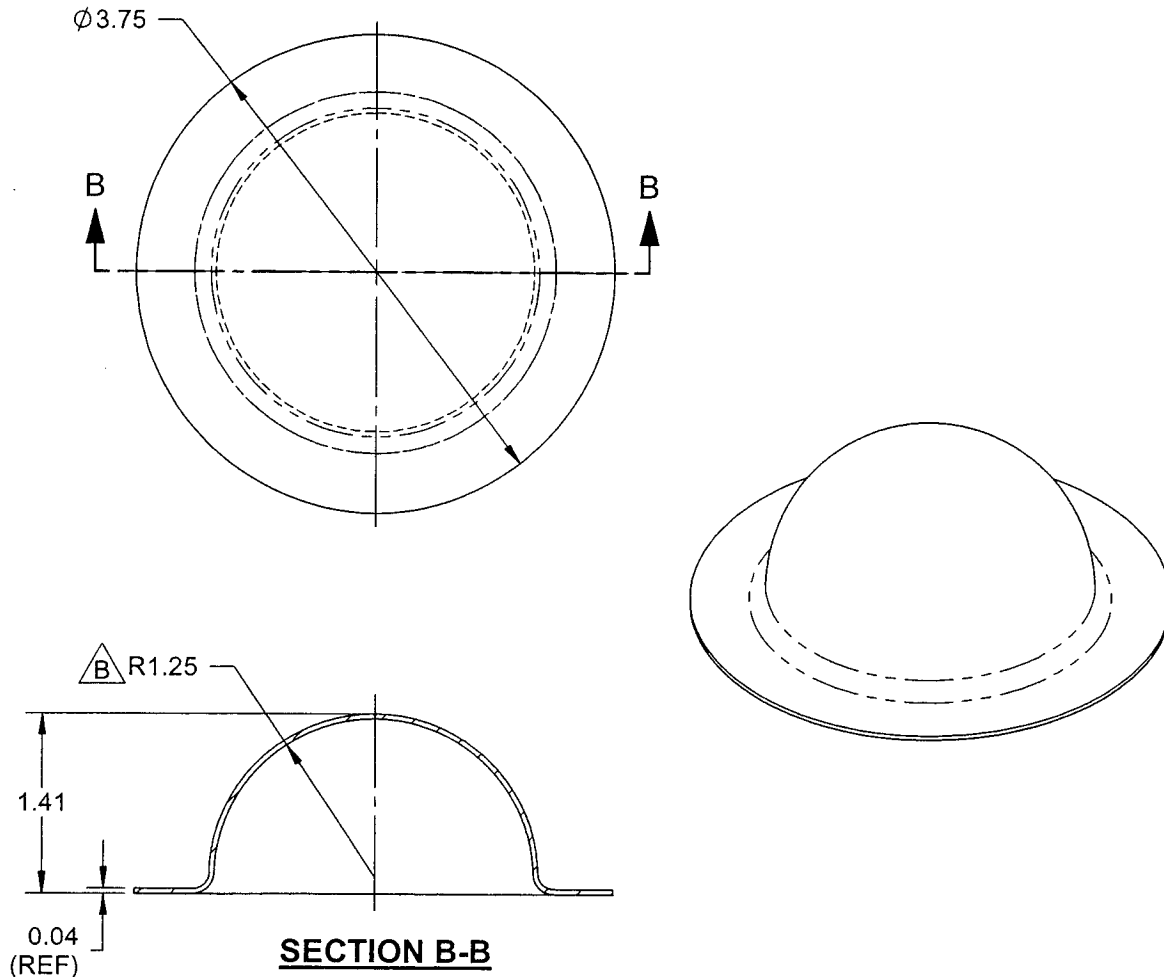
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DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:1.5

RELEASED  
06.05.16 *[Signature]*



### D3475-7S SCOOP OUTLET, SPINNING DETAIL

#### NOTES:

- 1) MATERIAL: 2024-0 ALUMINUM SHEET, 0.040" THICK PER AMS-QQ-A-250/4 OR AMS 4037 (REF. DART SPEC. M2024T0S.040)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

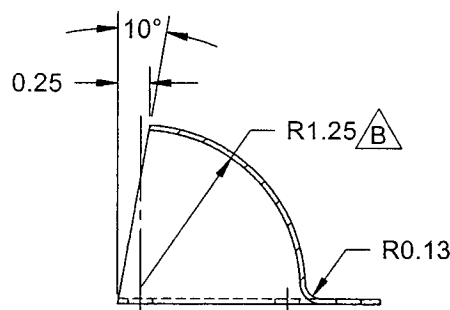
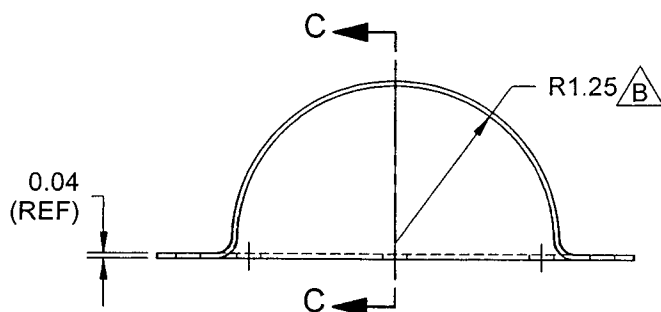
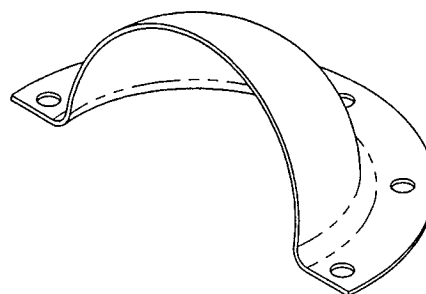
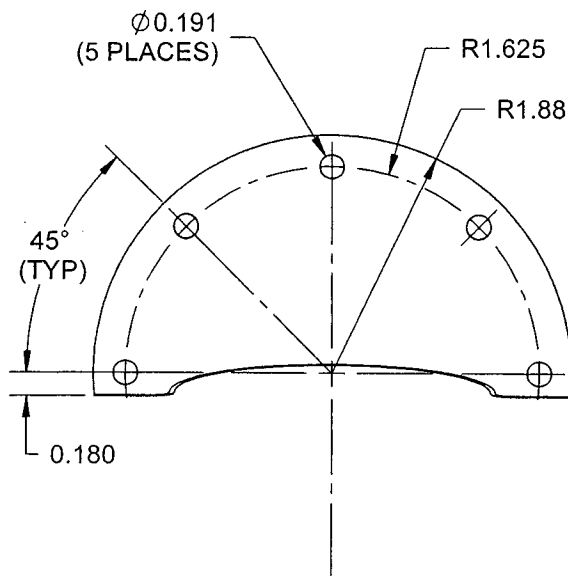
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CHECKED H	APPROVED H	DRAWING NO. D3475	REV. B SHEET 6 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:1.5

RELEASED  
06.05.16



**SECTION C-C**

**D3475-7 SCOOP OUTLET**

**NOTES:**

- 1) MATERIAL: MAKE FROM D3475-7S
- 2) IDENTIFY WITH DART P/N D3475-7 USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

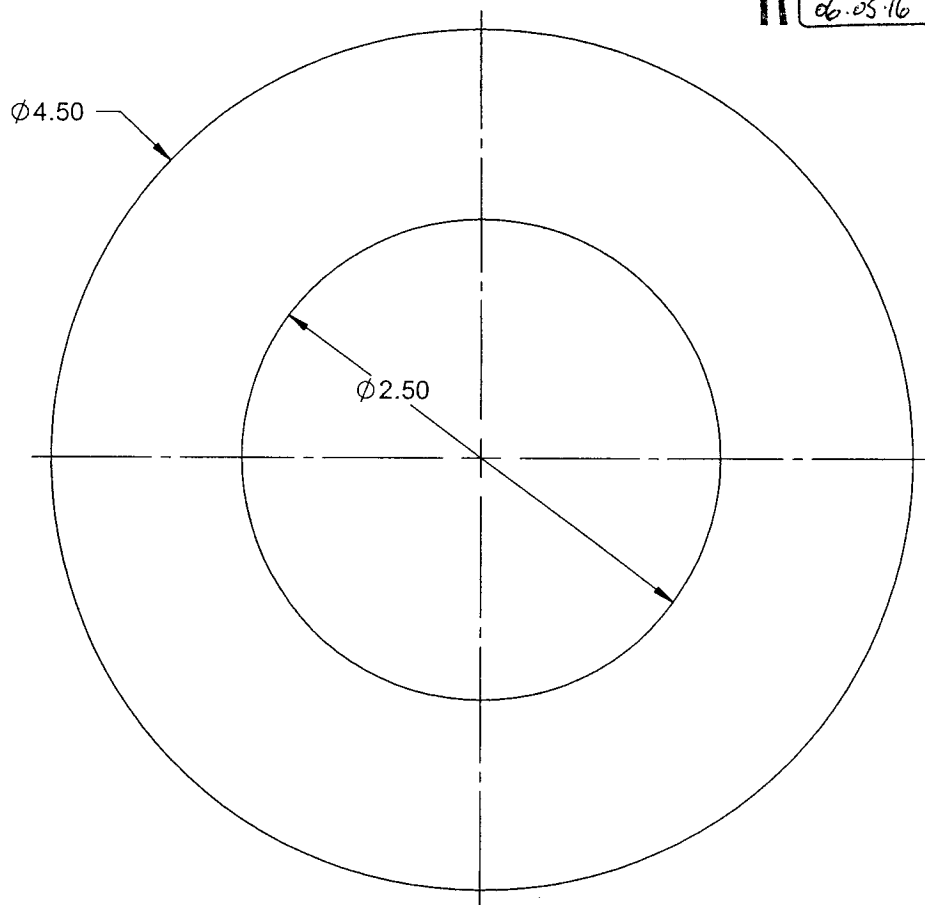
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DATE <b>06.05.16</b>		TITLE <b>DUMP OUTLET</b>	SCALE 1:1

**RELEASED**  
*[Signature]* 06.05.16



### D3475-9 OUTLET GASKET

#### NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.063 THICK (REF. DART SPEC. M-SIL60-S.063)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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